

ORAL SOLID DOSAGE FACILITIES

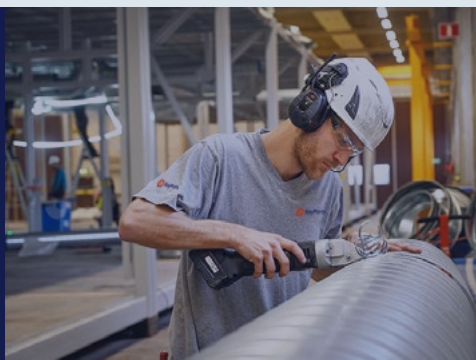
Design & Execution References

Project Types & Solutions

- Modular / Hybrid Buildings / Process Skids
- Standardized PODs / Client Specific Solutions
- Front-End Design / Turnkey Delivery
- Process Engineering / Automation / C&Q
- Consulting Services within Life Science Industry
- Site Master Planning
- Process Simulations



Company	Country	Scope	Type of project	Year
Confidential Big Pharma	Puerto Rico	Feasibility study	Expansion of existing site with a new OSD and Spray Dry dispensation	2025 - 2026
Confidential,CDMO	USA	Conceptual Design	Modular expansion of Spray drying suites at existing site	2025
Confidential Big Pharma	Sweden	Conceptual & Basic Design, Execution	Newly developed spray drying production platform, with integrated utility systems, automation, and supporting facility infrastructure	2023 - 2024
Confidential Big Pharma	Sweden	Conceptual, Basic Design, Detail Design & Conventional Execution	Newly developed spray drying production platform, with integrated automation, utility systems, and supporting facility infrastructure. Including process system development (CIP, N2, PFOB, and wastewater). Built against OEB4.	2023 - 2024
Confidential Big Pharma	Sweden	Basic Design	New CIP and Mixing of suspension solution for production of COTS products	2021 - 2022
Big Pharma	Sweden	Conceptual Design	Multiproduct Oral Solid Dosage Facility (Tablets and Capsules)	2016 - 2017
Pisa Pharmaceutica	Mexico	Conceptual & Basic Design	Multiproduct Generic Antibiotics Oral Solid Dosage Facility (Tablets, Capsules and Sachets)	2014 - 2015
Mega Pharma	Uruguay	Conceptual Design	Modular Oral Solid Dosage Facility (High Containment, Cytotoxics in Tablets)	2014
MSD	Switzerland	Conceptual & Basic Design, Execution	In-door modular facility for biotech High Containment dispensing	2012 - 2013
Stragen Pharma	Switzerland	Conceptual & Basic Design, Execution	Modular Oral Solid Dosage Facility (High Containment, Hormone in Tablets)	2011 - 2012
Ria Panda	Estonia	Conceptual Design	Modular Oral Solid Dosage (tablets) and Hard Gelatin Capsules Facility	2011



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KeyPlants is a leading international industry partner for standardized PODs and customized process-integrated modular prefabricated facility solutions, having supplied over 4,500 high-specification modules worldwide.

We have extensive experience in successfully executing complex projects on a global scale. Additionally, we offer our customers an unmatched understanding of pharmaceutical process engineering, biomanufacturing, aseptic filling, containment, and manufacturing of APIs and oral solids. This combination makes KeyPlants your ideal partner.

We deliver high-quality modular products and tailored solutions to accelerate your project development with speed, flexibility, and predictability.

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